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D412-698-011
Job Sheet 189593



007854

Part No: D412-698-011

Job Qty: 1 pcs

Part Name: Cabin Door Roller LH Aluminum Door



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 1/28/19

Job Tracking No:

Due Date: 2/27/19

Created By: Dara Macdonald

Type: Stock

Description:

Note: IIN-D412-698 REV.G IPP Rev:C 04.02.26 Change Qty of D3121-141 & remove D3121-145 from Step 1,3
KJ/DS IPP Rev:D 08-01-28 change to rev D ECN 1104 DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
110	Packaging 1 - Pick Kit	1 pcs		2/27/19	0.00	0.00	Packaging 1 - 1		
							Packaging 1 - 2		
							Packaging 1 - 3		
							Packaging 1 - 4		
							Packaging 1 - 5		
							Packaging 1 - 6		
							Packaging 1 - 7		
							Packaging 1 - 8		
							Packaging 1 - 9		
							Packaging 1 - 10		
							Packaging 1 - 11		
							Packaging 1 - 12		
							Packaging 1 - 13		
							Packaging 1 - 14		
							Packaging 1 - 15		
							Packaging 1 - 16		
							Packaging 1 - 17		
							Packaging 1 - 18		
							Packaging 1 - 19		
							Packaging 1 - 20		
							Packaging 1 - 21		
							Packaging 1 - 22		
							Packaging 1 - 23		
							Packaging 1 - 24		
							Packaging 1 - 25		
							Packaging 1 - 26		
							Packaging 1 - 27		
							Packaging 1 - 28		
							Packaging 1 - 29		



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Container No: S149864



Part: D412-698-011

Job No: 189593

Serial No/Batch: S149864

Revision: G

Inspector:

Exp Date:

Instructions: TC STC SH92-43 Issue 5, FAA STC SR01446NY 08/02/08, EASA S

					Packaging 1 - 30	
					Packaging 1 - 31	
					Packaging 1 - 32	
					Packaging 1 - 33	
					Packaging 1 - 34	
					Packaging 1 - 35	
120 QC 4	1 pcs	2/27/19	0.00 0.00		QC 4 - 26	
					QC 4 - 28	
					QC 4 - 38	
					QC 4 - 42	
					QC 4 - 58	
					QC 4 - 6	
					QC 4 - 69	
					QC 4 - 9	DAS
					QC 4 - 46	46 JAN 3 1 2019
130 Packaging 3-1 - Stock - B4B	1 pcs	2/27/19	0.00 0.00		Packaging 3 - 1 - B4B	9-89
					Packaging 3 - 2 - B4B	46 JAN 3 1 2019
					Packaging 3 - 3 - B4B	9-89
					Packaging 3 - 4 - B4B	
					Packaging 3 - 5 - B4B	
					Packaging 3 - 6 - B4B	
					Packaging 3 - 7 - B4B	
					Packaging 3 - 8 - B4B	
					Packaging 3 - 9 - B4B	
					Packaging 3 - 10 - B4B	
					Packaging 3 - 11 - B4B	
					Packaging 3 - 12 - B4B	
					Packaging 3 - 13 - B4B	
					Packaging 3 - 14 - B4B	
					Packaging 3 - 15 - B4B	
					Packaging 3 - 16 - B4B	
					Packaging 3 - 17 - B4B	
					Packaging 3 - 18 - B4B	
					Packaging 3 - 19 - B4B	
					Packaging 3 - 20 - B4B	
					Packaging 3 - 21 - B4B	
					Packaging 3 - 22 - B4B	
					Packaging 3 - 23 - B4B	
					Packaging 3 - 24 - B4B	
					Packaging 3 - 25 - B4B	
					Packaging 3 - 26 - B4B	
					Packaging 3 - 27 - B4B	
					Packaging 3 - 28 - B4B	
					Packaging 3 - 29 - B4B	
					Packaging 3 - 30 - B4B	
					Packaging 3 - 31 - B4B	
					Packaging 3 - 32 - B4B	
					Packaging 3 - 33 - B4B	
					Packaging 3 - 34 - B4B	
					Packaging 3 - 35 - B4B	
135 DC - 1 - B4B	1 pcs	2/27/19	0.00 0.00		DC - 1 - B4B	DAS JAN 3 1 2019
					DC - 2 - B4B	21
140 QC 21 - FG	1 pcs	2/27/19	0.00 0.00		QC 21 - FG - 21	9-89
					QC 21 - FG - 70	DAS JAN 3 1 2019
Part Op 110 - Pick Kit						9-89
Descriptions: 120 - (QC4- 100% Inspect kits for completeness) QC4- 100% Inspect kits for completeness						
130 - (Identify as per dwg & Stock Location: _____) Identify and pack for shipping as per PPP D412-698-011						
Location;FG034						
135 - (Document Control) Photocopy bluefile and create labels per PPP D412-698-011 CHG003						
140 - (QC21- Final Inspection - Work Order Release) QC21- Final Inspection - Work Order Release						

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D3121-141	Bracket Assembly	3 pcs (3 ea)	110-Packaging 1 - Pick Kit	519
D3121-143	Bracket Assembly	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5135087
D3137-043	Bracket Assembly	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	8103728
D3183-043	Bracket Assembly	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	8117179
D3199-1	Bracket	9 pcs (9 ea)	110-Packaging 1 - Pick Kit	8121684
D3202-1	Cover	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	8059065
				5025333

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
110-Packaging 1 - Pick Kit	D3121-141	3	13	0
	D3121-143	1	4	0
	D3137-043	1	3	0
	D3183-043	1	7	0
	D3199-1	9	64	0
	D3202-1	1	13	0

Part Specifications

Specifications could not be found.